

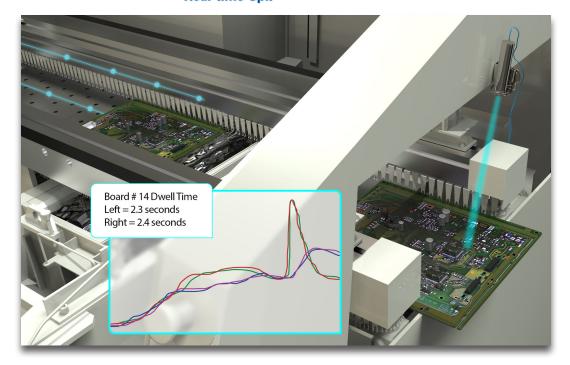
# Always knowing your production profile and dwell time!

For every production board:

- Dwell & Parallelism
- Process Control
- Traceability

**Automatic Profile Data Collection** 

Real-time Cpk



WPI — Wave Process Inspection — Innovative solutions and automation for the wave solder process including automatic profiling, real-time Cpk, real-time preheat and wave analytics, and 100% production traceability. WPI even calculates and displays the dwell time and parallelism measurements of each PCB processed. Get better insight into your wave solder process with the WPI.

# **Key Features**

Embedded sensors which enable automatic measurement, recording and display of a wide range of process related details including:

### Industry First! Dwell time and Parallelism per board

- The Dwell (contact) time and Parallelism is calculated and displayed for each production board.

### Complete PCB temperature profile through preheat and solder wave

- User selectable specifications. Automatically calculate key process parameters.

# **Full process control and traceability**

- Confirm proper setup for a selected product before it enters the machine. Complete traceability linking profile temperature data and dwell time to each production board via the scanned barcode ID.

### **Real-time SPC/Cpk charting**

- The process results for each PCB are automatically plotted on SPC charts. Cpk is automatically calculated and saved. Warnings and alarms will be activated if trends in production indicate process drifts.

# **Real-time analysis**

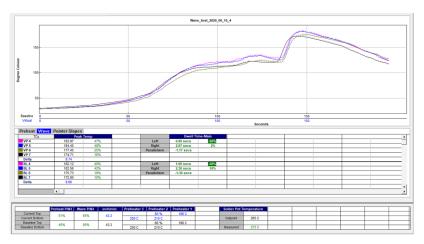
- Intuitive troubleshooting shows deviations in your process, helping you quickly identify where process changes are occurring.

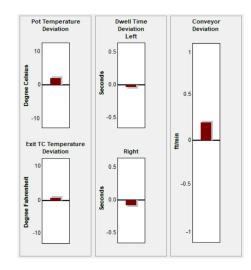
### WPI Includes as Standard:

- Recipe Optimization software
- Process Window Index (PWI)
- Interface with barcode scanning or MES output of board ID
- Connectivity Connection with factory systems and MES software
- SMEMA interface at entrance conveyor
- Audible/visual notifications of process conditions









# **Minimum System Requirements**

CPU: Dual Core / 1 GHz Processor PC

RAM: 2 GB available

Video: 1024 x 768 resolution / 16 bit

USB(s): 2 available ports (1 for data download, 1 for software key) Ethernet and/or USB: 1 available Ethernet port or 1 available USB port

for USB to Ethernet adapter

\*\* Note: 2 additional powered USB ports may be needed for optional accessories

### **Operating Systems**

Visit our website at:

http://kicthermal.com/support-download/oscompatibility-chart for product compatibility with Windows operating systems

### **System Components**

Two (2) thermocouple probes (each probe has 15 thermocouples)

One (1) Pyrometer sensor

One (1) data acquisition unit

One (1) speed encoder

One (1) board sensor

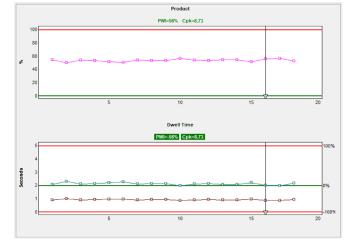
One (1) alarm relay

One (1) light tower

One (1) KIC WPI software with software protection dongle

Note: The WPI requires a KIC profiler. Contact KIC for compatibility with

your profiler.



### **Data Acquisition Unit / KIC Probe**

Accuracy: ±1.2°C Readings/second: 13 Thermocouples: Type K

Temperature Range: -150°C to 450°C

Dimensions: Data acquisition unit (LxWxH):

313.7mm x 158.0mm x 35.1 mm

KIC Probe: Length and thermocouple spacing

is customized to each machine

Communications: Ethernet, RJ-45 connector

Computer Capability: PC

Power Requirements: 12V DC @ 200mA

# **Corporate Headquarters**

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All KIC products are designed to give maximum value and fast payback by streamlining your thermal process. Investment in a KIC product is a step toward total process control and quality management. All KIC products come with a no questions asked, 30-day money back guarantee.

Making

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