

MARTIN TRIER MT-3000 series is a humanized and intelligent on-line circuit board cutting machine, which is equipped with high-speed CCD vision correction device, and makes use of MARTIN OR algorithm to ensure the stable operation of the equipment at high speed and high precision. At the same time, the cleanliness of PCBA is greatly improved by using a clean dust-cleaning device. NSK high speed spindle, low cutting stress, smooth plate edge, high precision is especially suitable for customers with high command of high production capacity and high precision.

Feature

Solution for Low-Stress Depanelization

High-speed router bit precisely cuts densely populated PCBs without stressing the board.

- Fully closed AC linear motor to improve the speed
- A quick and easy method to learn and use
- · Advanced Image -Processing Software Offers Point- and-Click Operation for Programming Router Paths.

CCD camera captures an image of the PCB and easy programming of cutting paths is achieved by simple Point-and-Click Windows-based operation on the computer screen. Time is reduced and programming is simplified by this software.

Automatic Alignment Compensation by CCD Camera

CCD camera reads fiducial marks on a PCB and compensates for variance on relative position of cutting paths.

- Accessing order mode to realize automatic cutting
- Reading PCB or Fixture QR code to load the program
- Milling cutter intelligent mode

 $\label{lem:problem} \mbox{Depth of milling tool depends on PCB thickness to increase tooling lifetime.}$

No program is required by changing milling tool.

Whole process monitoring on the operation error

In the process of cutting, the marking point error of each plate is recorded in real time.

Real time error recording of moving axes.

The error value can be set according to the needs of the product.

Industrial 4.0--MES system

Powerful software expansion function, through the MES system docking, improve the enterprise production management system.

Technical Specifications

| ITEMS | MT-3000 Series |
|----------------------------|---|
| Working mode | On-line |
| Software version | Professional / Customized |
| Routing mode | Straight line, Curve, Arc |
| Vision | High resolution CCD Automatic alignment |
| Working table | Dual table |
| Repeatability | ±0.02mm |
| Max thickness of PCB board | 3.0mm |
| Milling tool Diameter | 0.8-3.0mm |
| Spindle Speed | Max 100,000rpm |
| Motor drive mode | Fully closed AC linear motor |
| Axis number | 7 |
| Operating system | Window 7 |
| Host power supply | 220 VAC, 50Hz, 1Ph, Max 2200W |
| Dust power supply | 380 VAC, 50Hz, 3Ph, Max 3600W |
| Vacuum blower | Upper or lower |
| Air supply source | 0.5Mpa |

Type Difference

| Working Table | Model | Working Area | Dimension (mm) | Net Weight |
|---------------|------------|--------------|-----------------------|------------|
| Dual table | MT-3000-AS | 300x300mm | 1680W x 1298D x 1700H | 1100KG |
| Dual table | MT-3000-AW | 500x450mm | 1902W x 1373D x 1700H | 1400KG |



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