# Manage your Reflow Profiling data-stream as you choose via MES, LAN, PC, mobile devices ...





# What is it?

The ultimate automatic profiling system with network software for data sharing and traceability.

1 ea. RPI Automatic Profiling system

1 ea. Vantage factory intelligent network software

1 ea. RPI to Vantage license

# What will it do for you?

- Full thermal process traceability
- Reduce scrap and rework via real-time thermal process dashboard and notification
- Improve production line utilization
- Faster defect troubleshooting
- Save engineering time with advanced data search and communication features for internal and external use

## How does it work?

 RPI automatically acquires profile data in real-time from each product soldered in the reflow oven.

- The profile is compared to the relevant process window for traceability and for instant alarm on out of spec conditions.
- Basic SPC charts are automatically populated and warning levels set for Cpk level.
- The acquired data are continuously sent to the browserbased Vantage database residing on a server on the factory LAN.
- The Vantage search and filter functions display relevant process data from any connected RPI system in the factory.
- Search on customer or product name, time period, select production line, etc to instantly display the relevant data.
- Share your local URL with authorized personnel to facilitate clear communication where everyone is (literally) on the same page.
- Access all data from any authorized PC or mobile device anywhere.
- Share Vantage data with your MES to include reflow process product data in your factory software.





# Making Ovens Smarter

# **RPI SYSTEM**

# **Minimum Hardware Requirements**

CPU: Dual Core / 1 GHz Processor PC

RAM: 2 GB

Video: 1024 x 768 resolution / 16 bit

USB(s): 2 available ports (1 for data download, 1 for software key)

2 additional powered USB ports may be needed

Ethernet and/or USB: 1 available Ethernet or additional USB

Minimum Space: 1 GB

# **System Components**

Data acquisition unit/Probes

Two (2) thermocouple probes (each probe has 15 thermocouples)

One (1) data acquisition unit

One (1) speed encoder

One (1) board sensor

One (1) alarm relay

One (1) light tower

One (1) KIC RPI software with software protection dongle

Note: The RPI requires a KIC profiler

# **Hardware Specifications**

Accuracy: ±1.2°C Readings/second: 13 Thermocouples: Type K

Temperature Range: -150°C to 450°C

Dimensions: Data acquisition unit (LxWxH):

308.6mm x 173.5mm x 35.8 mm

Probes: Length and thermocouple spacing is

customized to each oven

Communications: Ethernet, RJ-45 connector

Computer Capability: PC

Power Requirements: 12V CD @ 300mA

# **Operating Systems**

Visit our website at:

http://kicthermal.com/support-download/oscompatibility-chart for product compatibility

with Windows operating systems

# **VANTAGE SYSTEM**

# **Minimum Hardware Requirements**

CPU: Quad core 2GHz+CPU

RAM: 16 GB

USB(s): 1 available port Minimum Space: 10 GB

Network connection between Vantage, reflow oven controller(s) and

browser (mobile, PC), MES or similar.

# **Hard Disk Requirements**

All page content is stored in the database, while attachments are stored in the file system. The more attachments you have, the more disk space you will require.

# **Supported Platforms**

# **Operating Systems:**

Windows 10

Windows Server 2016

# **Databases:**

Microsoft SQL Server 2016 Microsoft SQL Server 2014

Azure SQL

# **Desktop Browsers:**

Chrome

Internet Explorer 11

# **Mobile Browsers:**

Chrome Safari

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