







5D Solder Paste Inspection System

\checkmark Automatic solder paste inspection after the printing	Measure and control your print quality with real-time feed back
Detects anomalies in the printing process	Tune your printing process before defects occur
$\sqrt{\mbox{Measures:}}$ True volume, height, area, offset and shape and bridging	Measure all major parameters of the solder paste printing without compromise, find defects and optimize your pro- cess
$\sqrt{\rm High}$ speed inspection with 5D technology, measuring beyond the bounds of apertures	Patented advanced sensor technology for 3D and 2D simultaneous inspection, with 2D to 3D comparative analysis to determine slump and release
$\sqrt{3}$ rd Generation Head design	The new inspection head up to 3x speed of previous generation and enhances accuracy and repeatability
$\sqrt{\rm Accurate}$ and precise volume and height measurement (3D)	Adjust your solder paste printer for immediate yield improvement
True area measurement and offset and shape inspection (2D)	Improve fast moving yield fluctuations and incidental printing defects. Find solder paste slumping
$\sqrt{1}$ Process Control and Production Control	Bring the real world in to your analysis and get tighter tolerances for tighter control
$\sqrt{\text{Onboard extensive SPC tool}}$	Integrated real time statistics for instant feedback. Simple to use and easy to understand
√Topographical zero referencing	Accurate and precise measurement of the solder pad height reference level including warped PCB's with true colour reference extraction
Shadow free measurement	Minimize blind spots; reliable solder paste volume and height measurement
\sqrt{Multi} colour lighting system	Accommodates light and dark PCB's of any colour. Flex and Ceramic.
Step by step simple and fast programming	Create full inspection programs in minutes
-	





Hardware and Software Features





U22 QF

Complete image capture. Providing the most detailed image of the Solder paste and

Dual Projection, Full colour, Simulations 3D and 2D Image

Image of the Solder paste and PCB. Using the Patented **5D** sensor technology. With Episcopic Lighting and Telecentric Blue Violet lasers, for extremely stable high resolution capture.

S2

5D Sensor Imaging.

See more than conventional 3D SPI. Capture below zero reference defects. True Area, Volume, Height , Offset and bridges. With Parallel full time, 3D and colour 2D capture the MEK S2 that can see defects beyond pure 3D SPI. Below Zero defects. Offsets and bridges below pad height.,

Dynamic PCB warp compensation.

Measure and compensate for PCB warp with automatic camera Z axis adjustment. With 3 mm depth of focus.





Area

2D

Pad

Volume

3D

Colour extraction of Zero reference:

True colour 2D imaging allows Intelligent Zero referencing. Understand the effects of the PCB's topography on paste printing. Remove silk screen from triggering false defects on bridging and volume detection.

Fast and Simple Programming

Program using Stencil Gerber and CAD data. Using our proprietary gerber Conversion interface. Simple setup of programs Groups. Histogram assisted Defect and warning tolerance setting.

Linear and 2D Barcode capable. Tolerance by Part or package. Stepped stencil setup.

Group setting	×	Inspection parameter	
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40	Area judgment		Corea information
20	Volume judgment		Inspection information
10	Height judgment		- Oten
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Full Colour Defect Display. Easy to understand Display defects in relation to PCB features





Hardware and Software Features — Continued



5D SPI

productivity and profitability.

Unparalleled Live process feed

Extensive options for live process display. Topographical Height Volume and area maps. Histogram analysis by group.

The Ultimate in Process control

Prevent Up to 70% of end of line Solder Defects. Utilise in-depth solder deposition analysis. Understand and tune the Solder Paste print

7% Other



Process improvement beyond 3D. Simultaneously 3D and

2D image processing methodologies. That deliver defect detection beyond which was previously possible. Giving optimal print results leading to increases in

System Process control and Studies can be easily implemented. SQL data storage either locally or on a remote server,

SPC One Version 3, SPC Field (for AOI) and FIBER-

And data export to Excel or CSV formats. Transition charts and histogram displays enable simple tuning of the print

process. Fibre allows SPC One for SPI and the ISO Spector 3D AOI SPC Field system to link inspection data and feed back to Printers and pick and place equipment.



Tighter tolerances for tighter control.

Revolutionary new Production Control mode. Finally an SPI that understands the real world of print capabilities. Monitor process deviation. Automatically adjust to process Window variations. Tune your process then monitor it.

About MEK Europe BV

A former division of Marantz well known for its high quality Audio/Video products, MEX Japan (Marantz Electronics Kabushiki Kaisha), developed its first AOI system in 1994. Developed to inspect PCB assemblies for correct component placement and soldering, the company's original AOI system was designed for use in Marantz factories. Proving to be a highly successful, cost-effective alternative to traditional human inspection, MEK

developed its first generation commercial system in 1996. With a steadily growing installed base MEK Japan and its European headquarters, MEK Europe BV, have sold over 5000 units worldwide to date. Now well established as a leading force in AOI technologies.









Model S2 Maximum PCB Size 510 mm x 460 mm 20.1 inch x 18.1 inch Characteristics 510 mm x 460 mm 20.1 inch x 18.1 inch	nore
Maximum PCB Size 510 mm x 460 mm 20.1 inch x 18.1 inch Characteristics 510 mm x 460 mm 20.1 inch x 18.1 inch	nore
Characteristics	nore
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Inspection Items Volume, Height, Area (section/projection/average), Offset, Shape, Bridging and r	
Minimum PCB Thickness 0.3mm (11.8 mils)	
Maximum PCB Thickness 4.0mm (157.5 mils)	
Minimum Component Size 01005 chip 18/9 micron lens 008005 with optional 12/6 micron lens	
Minimum Pad size 200µm (4 mils) diameter in normal mode (18 Micron lens) 150 micron (12 micron le	ns)
Maximum Paste Height 600µm (23.6 mils)	
Maximum PCB Warp±6mm (240 mils)	
Inspection Speed 18/9 micron lens 18micron: 9300 mm2/sec Standard speed, 18500 mm2/sec High speed 9 micron: 4100 mm2/sec High Resolution 12/6 micron lens 12micron: 3300 mm2/sec 12micron: 1600 mm2/sec Standard speed, 6500 mm2/sec	
Optics	
Camera Patented advanced 5D sensor	
Lens Type High Grade Telecentric	
2D Illumination RGB Vertical illumination and RGB Low angle Illumination	
3D Illumination Blue/Violet Laser with sub pixel processing	
Conveyor System	
Width Adjustment Automatic	
Conveyor Height 830 ~ 970 ± 25mm (1")	
Conveyor Configuration Left to right and right to left with front side fixed or rear fixed	
Minimum PCB Size 50 x 50mm (1.97" x 1.97")	
Interfacing	
Communication Interface Extended SMEMA	
Controller Intel [™] based PC (included)	
Operating System Windows™ 8 Pro 64Bit	
General	
Power Supply 200 ~ 240V, 50/60Hz, 1.5KVA	
Air Supply 0.4 ~ 0.5Mpa, 10NI per minute	
Operation Environment 10 ~ 60 °C	
Operating Humidity 35-85% RH	
External size W1100 x D1200x H2080 (43.3" x 53.38" X 78.22")	
Weight Approx. 400Kg	

Mek reserves the right to change the design and specifications without notice. © Mek Europe, November 2016

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